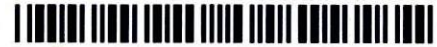




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4640-13
Job Sheet 183208



Part No: D4640-13

Job Qty: 4 ea

Part Name: Door Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 7 IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC IPP REV:B 12.10.17 AS PER REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		SC 8/6/19
100	Waterjet	4 pcs	9/21/18	9/21/18	0.00	0.25	Waterjet1		SC 8/6/19
110	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC2		SC 8/6/19
120	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC8		DAS 38
130	Packaging	4 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3	57432	SEP 21 2018
140	QC21-SA	4 Ea	9/21/18	9/21/18	0.00	0.00	QC21		9-89 21

Part Op 100 - ***Confirm if parts are trimmed or untrimmed prior to cutting *** Cut as per dwg Prog Rev: D Dwg 9-89

Descriptions: Rev: D Deburr as required

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check USE TEMPLATE TO MARK HOLE LOCATIONS WITH A FINE POINT MARKER ON TEXTURED SIDE

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	21.2000 sf (5.3 ea)	90-Start up Operation	811169

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.093-F6006-07	21	2,124	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																
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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 09/20/18 Container No: S111777 Part: D4640-13 Job No: 183208 Serial No/Batch: S111777 Revision: _____ Exp Date: _____ Instructions: Various STC's <table style="width:100%; font-size: x-small;"> <tr> <td style="width:15%;">Environmen</td> <td style="width:15%;">☐</td> <td style="width:15%;">☐</td> <td style="width:15%;">☐</td> <td style="width:15%;">☐</td> <td style="width:15%;">☐</td> <td style="width:15%;">☐</td> <td style="width:15%;">☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> </table>					Environmen	☐	☐	☐	☐	☐	☐	☐	Design	☐	☐	☐	☐	☐	☐	☐	Doc/Data	☐	☐	☐	☐	☐	☐	☐	Equip/Tooling	☐	☐	☐	☐	☐	☐	☐	Handling/Pre	☐	☐	☐	☐	☐	☐	☐	Material	☐	☐	☐	☐	☐	☐	☐	Internal Transport	☐	☐	☐	☐	☐	☐	☐	Tribal Knowledge	☐	☐	☐	☐	☐	☐	☐	LOA	☐	☐	☐	☐	☐	☐	☐	Substation	☐	☐	☐	☐	☐	☐	☐	Past Expiry Date	☐	☐	☐	☐	☐	☐	☐	Misidentified	☐	☐	☐	☐	☐	☐	☐
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DART AEROSPACE LTD	Work Order:	183208
Description: Door Protector	Part Number:	D4640-13
Inspection Dwg: D4640 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	Sc	Audited by:	38	Preliminary Approval:	
Date:	18/09/19	Date:	SEP 21 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	12.09.26	New Issue	KJ	
B	13.02.27	Dwg Rev updated	KJ	